

21. (New) The process of claim 20 wherein:  
103 said pour spout means front panel further comprises  
((a lamination of a paperboard material and a plastic  
material.) Col. 2; IN 35 836

22. (New) The process of claim 21 wherein said  
plastic material comprises a polyester material.

23. (New) The process of claim 21 and further  
comprising a coating layer on said plastic material.

24. (New) The process of claim 23 wherein said  
coating layer comprises polyethylene. Col. 2; IN 45

25. (New) The process of claim 23 wherein said  
bonding said liner means to said front panel comprises  
bonding said liner means to said coating layer.

26. (New) The process of claim 23 and further  
comprising forming at least one cut line in said coating  
layer.

27. (new) The process of claim 20 wherein said pour  
spout means further comprises:  
103 a first wing portion; and  
a second wing portion. F. 5 811

28. (new) The process of claim 27 wherein said first  
wing portion is attached to said front panel at a first  
fold line and said second wing portion is attached to  
said front panel at a second fold line. F. 5 811

29. (New) Process for providing a dispensing spout  
for a filled carton which carton comprises a plurality of

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sidewall panels and top and bottom panels with a first sidewall panel having a pair of spaced apart fold lines joining the first sidewall panel to a second sidewall panel and a third sidewall panel and wherein the carton has an outer layer formed from a relatively rigid material and a partially weakened portion formed in the first sidewall panel so that said partially weakened portion may be broken away from the first sidewall panel and be pivotally mounted thereon comprising:

providing a pour spout having a central body portion, a first wing portion extending from one side of said central body portion and a second wing portion extending from the other side of said central body portion;

securing said central body portion of said pour spout to said partially weakened portion with said first wing portion superposed over but not secured to at least a portion of said second sidewall panel and said second wing portion superposed over but not secured to at least a portion of said third sidewall panel;

providing an inner layer for said carton comprising a sheet of a relatively flexible fluid impervious material having at least a portion thereof superposed over at least a portion of said outer layer and said pour spout so that said pour spout is located between said outer and inner layers; and

securing at least portions of said inner layer to at least portions of said central body portion of said pour spout so that said at least portions of said inner layer move with said central body portion of said pour spout and said partially weakened portion to form an opening for said carton.

30. (New) The process of claim 29 wherein: